

Beechcraft SERVICE BULLETIN

Published by the Customer Service Division

Model: 23

No. 6

Issued: February, 1963

SUBJECT: ADDITION OF RIVETS TO CABIN DOOR HINGE.

AIRCRAFT AFFECTED: Serials M-50 through M-177 except M-79, M-108, M-131, M-132, M-166, M-172, M-175 and M-176; M-182 and M-189; all serials on which the cabin door has been replaced.

REASON FOR CHANGE: To impart added stiffness and security to the cabin door hinge.

ACCOMPLISHMENT: Upon receipt of this bulletin.

DESCRIPTION: Inspect the cabin door hinge to determine if rivets are installed through the door at the top and bottom of the hinge and along the entire length of the hinge. Doors with a minimum of 12 rivets need not be reworked.

Doors without rivets as described above, or with less than 12 rivets, should be reworked to incorporate a minimum of 15 rivets. The AN470AD4-5 rivets should be evenly spaced, when possible, starting 1/4 inch from the top and bottom of the hinge with standard edge distance throughout the entire length.

Upon completion of this modification, an appropriate compliance note should be entered in the aircraft log book. Also, it is requested that the attached compliance card be completed and returned to this facility.

PARTS REQUIRED: The AN470AD4-5 rivets may be obtained from your local BEECHCRAFT distributor, dealer, or Certified Service Station.

THE OPERATION, CARE AND MAINTENANCE OF AN AIRPLANE IS THE OWNERS RESPONSIBILITY. AS CONDITIONS WARRANT, BEECH AIRCRAFT CORPORATION ISSUES SERVICE BULLETINS AND SERVICE LETTERS RECOMMENDING MODIFICATIONS AND OPERATIONAL PROCEDURES TO ENABLE THE OWNER TO GET THE MAXIMUM UTILITY AND SAFETY FROM HIS AIRPLANE.

THESE BULLETINS AND LETTERS ARE AVAILABLE TO BEECHCRAFT OWNERS THROUGH THEIR BEECHCRAFT DISTRIBUTOR OR DEALER. WHEN SERVICE BULLETINS AND LETTERS ARE ISSUED, A TEMPORARY RECORDING OF THE PUBLICATION SHOULD BE MADE ON THE APPROPRIATE INDEX.

Beech Aircraft Corporation - Wichita, Kansas 67201 USA - Founded in 1932 by Walter H. Beech