

Beechcraft SERVICE BULLETIN

Published by the Customer Service Division

No. 65-13

Issued: July, 1965

SUBJECT: INSPECTION OF AILERON CONTROL COLUMN LINK

AIRCRAFT AFFECTED: BEECHCRAFT Model 23 airplanes M-225 through M-554 except M-344, M-381, M-387, M-389, and M-390. Model A-23 airplanes M-556 through M-791 except M-737, M-742, M-763, M-764, M-777, and M-780.

REASON: To insure that adequate edge distance exists around the bolt hole of the four links that attach the ends of the control column chain.

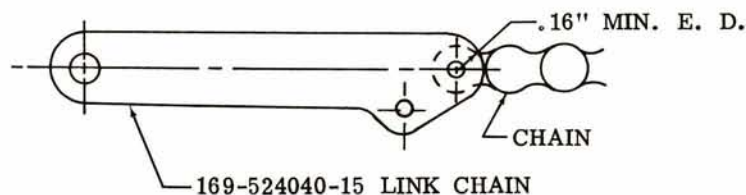
ACCOMPLISHMENT: As soon as possible after receipt of this bulletin.

DESCRIPTION: This bulletin is issued to inform BEECHCRAFT Muskeeteer owners (serials noted above) that the four (4) links, P/N 169-524040-15, located under the instrument panel on the control column assembly may not have sufficient edge distance around the bolt hole of the links that attach the ends of the chain.

INSPECTION REQUIREMENTS:

1. Inspect the edge distance at the bolt hole that attaches the link assembly to the chain on the control column below the instrument panel. The minimum edge distance is .16 inches. (See schematic)
2. Replace any links, P/N 169-524040-15, that do not have sufficient edge distance.

Upon completion of this inspection, enter compliance statement in aircraft log book and return the attached compliance card to Beech Aircraft Corporation.



NOTE - FOUR LINKS TO BE INSPECTED.

NOTE

The link may be visually inspected without loosening the bolt. If the link outside edge aligns or slightly extends beyond the bolt head, a minimum of .16 inches is assured.

THE OPERATION, CARE AND MAINTENANCE OF AN AIRPLANE IS THE OWNERS RESPONSIBILITY. AS CONDITIONS WARRANT, BEECH AIRCRAFT CORPORATION ISSUES SERVICE BULLETINS AND SERVICE LETTERS RECOMMENDING MODIFICATIONS AND OPERATIONAL PROCEDURES TO ENABLE THE OWNER TO GET THE MAXIMUM UTILITY AND SAFETY FROM HIS AIRPLANE. THESE BULLETINS AND LETTERS ARE AVAILABLE TO BEECHCRAFT OWNERS THROUGH THEIR BEECHCRAFT DISTRIBUTOR OR DEALER. WHEN SERVICE BULLETINS AND LETTERS ARE ISSUED, A TEMPORARY RECORDING OF THE PUBLICATION SHOULD BE MADE ON THE APPROPRIATE INDEX.