

Beechcraft SERVICE BULLETIN

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SUBJECT: TORQUE OF BOLTS IN LANDING GEAR SUPPORT ASSEMBLY

AIRPLANES AFFECTED: M-1 through M-376 except M-4, M-53, M-79, M-100, M-108, M-131, M-132, M-179, M-205, M-208, M-229, M-254, M-255, M-281, M-286, M-304, M-305, M-327, M-329, M-330, M-331, M-332, M-333, M-340, M-344, M-351, M-354, M-355, M-360, M-362, M-361, M-363, M-366, M-368, M-369, M-372, M-374, and M-375.

REASON: To check torque of bolts.

ACCOMPLISHMENT: As soon as possible, but no later than 10 hours after receipt of this bulletin.

DESCRIPTION: Inspect the three 1/4 inch bolts that assist in securing the landing gear support assemblies, P/N's 169-110000-263 and -264, to the main wing spar web. Bolts can be visually inspected through the inspection hole on the bottom side of the wing next to the landing gear attach fitting. Check nuts for security and tighten to not to exceed 70 in/lbs.

Upon completion of the inspection, the appropriate compliance notes should be entered in the aircraft log book.

PARTS REQUIRED: No parts are required for this inspection.

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