



CLASS I

# SERVICE INSTRUCTIONS

23

No. 0295-392  
REV. I

SUBJECT: INSTRUMENT PANEL (FIXED), TACHOMETER MODIFICATION

AIRCRAFT AFFECTED: BEECHCRAFT Musketeer Model B23, serials M-1095 through M-1216, M-1218, M-1219, M-1221, M-1224, M-1227, M-1229 through M-1232, M-1235 through M-1250, M-1252, M-1253, M-1260, M-1263 through M-1266, M-1270 through M-1272, M-1275 through M-1280.

REASON FOR MODIFICATION: To comply with FAA Airworthiness Directive 69-9-3, Amendment 39-808.

ACCOMPLISHMENT: Within the next 25 hours after the receipt of these Service Instructions.

DESCRIPTION: On the BEECHCRAFT Musketeers, model and serials noted above, it is recommended that Airworthiness Directive 69-9-3, Amendment 39-808, be complied with by the following procedure.

Install a 1/8 inch wide RED arc on the outside of the tachometer face glass using red plastic tape, red paint, or any equivalent material having high visibility and resistance to heat. The red arc should run from 2150 rpm to 2350 rpm inclusive.

Install a white index mark at the six o'clock position on the instrument face glass and case. This index mark provides a convenient means of checking the position of the instrument face glass to assure that the red arc remains properly positioned. The white index mark should be 1/16 inch wide and should extend from approximately 1/8 inch up on the face glass down onto the instrument case approximately 1/8 inch. Use white lacquer to make the index mark.

After complying with these service instructions make an appropriate entry in the aircraft log book and return a compliance card to Beech Aircraft Corporation.

SYNOPSIS OF CHANGES IN REVISION I: Index mark added on face glass and case.

COMPLIANCE CARD RETURN REQUIRED

AW-532

1169  
R370

Beech Aircraft Corporation issues service information for the benefit of owners and fixed base operators in the form of three classes of Service Instructions. CLASS I (Red Border) are changes, inspections, and modifications that could affect safety. The factory considers compliance mandatory. CLASS II (Green Border) covers changes, modifications, improvements or inspections the factory feels will benefit the owner and although highly recommended, they are not considered mandatory compliance, unless specified at the time of issuance. Class I and II are mailed to:

- (a) BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers.
- (b) Owners of record on the FAA Registration list and the

BEECHCRAFT International Owner Notification Service List.  
(c) Those having a publications subscription.

CLASS III (No Border) covers changes which are optional, maintenance aids, product improvement kits and miscellaneous service information. Compliance is at the owner or operator's prerogative. Copies of Class III are distributed per a and c above. Information on Owner Notification Service or Subscriptions can be obtained through any BEECHCRAFT Aero or Aviation Center, International Distributor and Dealer, or the Factory. As Service Instructions are issued, temporary notation in the index should be made until the index is revised. Warranty will be allowed only when specifically defined in the Service Instructions and in accordance with Beech Warranty Policy.

CLASS I

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