



CLASS III SERVICE INSTRUCTIONS

19, 23, 24, 33, 35, 36, 55, 58

No. 0678-016, Rev. I
ATA Code 11-30

SUBJECT: PLACARDS - INSTALLATION OF A CLEANING INSTRUCTIONS DECAL FOR PLASTIC INTERIOR TRIM

SYNOPSIS OF CHANGE: The 19, 23 and 24 series airplanes' serial effectivities are expanded and their ACCOMPLISHMENT INSTRUCTIONS are revised.

EFFECTIVITY: BEECHCRAFT B19 Sport 150, serials MB-622 through MB-783;
C23 Sundowner 180, serials M-1491 through M-1769;
B24R Sierra 200, serials MC-191 through MC-398;
Bonanza F33A, serials CE-485 through CE-498;
V35B, serials D-9587 through D-9618;
A36, serials E-524 through E-555;
Baron 95-B55 and 95-B55A, serials TC-1660 through TC-1690;
E55 and E55A, serials TE-968 through TE-979;
58 and 58A, serials TH-437 through TH-466.

REASON: To specify cleaning materials required for new type plastic interior trim.

COMPLIANCE: At the owner's discretion, however, Beech Aircraft Corporation recommends that this be accomplished no later than the next scheduled inspection.

DESCRIPTION: An interior cleaning instructions decal is to be installed.

APPROVAL: FAA Approved - DOA CE-2.

MANPOWER: The following information is for planning purposes only:

Estimated man-hours: Negligible.
Suggested number of men: 1 man.

MATERIAL: The P/N 58-530220-3 cleaning instructions decal required for completion of these Service Instructions is available through your BEECHCRAFT Parts and Service Outlet.

WARRANTY: Part to be supplied at no charge upon request.

SPECIAL TOOLS: None.

WEIGHT AND BALANCE: None.

No BECP
175
R 276 III

Beech Aircraft Corporation issues service information for the benefit of owners and fixed base operators in the form of three classes of Service Instructions. CLASS I (Red Border) are changes, inspections, and modifications that could affect safety. The factory considers compliance mandatory. CLASS II (Green Border) covers changes, modifications, improvements or inspections the factory feels will benefit the owner and although highly recommended, they are not considered mandatory compliance, unless specified at the time of issuance. Class I and II are mailed to:

- (a) BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers.
- (b) Owners of record on the FAA Registration list and the

BEECHCRAFT International Owner Notification Service List.
(c) Those having a publications subscription.

CLASS III (No Border) covers changes which are optional, maintenance aids, product improvement kits and miscellaneous service information. Compliance is at the owner or operator's prerogative. Copies of Class III are distributed per a and c above. Information on Owner Notification Service or Subscriptions can be obtained through any BEECHCRAFT Aero or Aviation Center, International Distributor and Dealer, or the Factory. As Service Instructions are issued, temporary notation in the index should be made until the index is revised. Warranty will be allowed only when specifically defined in the Service Instructions and in accordance with Beech Warranty Policy.

96-34237D



Service Instructions No. 0678-016, Rev. I

REFERENCES: None.

PUBLICATIONS AFFECTED: It is recommended that a note to "See Service Instructions No. 0678-016, Rev. I" be made on the following:

B19

Section 7, page 7-13 of Pilot's Operating Manual copies, P/N 169-590009-17B or subsequent; Figure 16 of Parts Catalog copies, P/N 169-590012H or subsequent; Section 2, pages 2-18 of Shop Manual copies, P/N 169-590015F or subsequent.

C23

Section 7, page 7-13 of Pilot's Operating Manual copies, P/N 169-590008-17C or subsequent; Figure 16 of Parts Catalog copies, P/N 169-590012H or subsequent; Section 2, page 2-18 of Shop Manual copies, P/N 169-590015F or subsequent.

B24R

Section 7, page 7-13 of Pilot's Operating Manual copies, P/N 169-590023-1 or subsequent; Figure 16 of Parts Catalog copies, P/N 169-590012H or subsequent; Section 2, page 2-18 of Shop Manual copies, P/N 169-590015F or subsequent.

F33A

Section 7, page 7-16 of Pilot's Operating Manual copies, P/N 33-590009-9 or subsequent; Figure 16 of Parts Catalog copies, P/N 33-590010-7C or subsequent; Section 2, page 2-11 of Shop Manual copies, P/N 33-590011-1C or subsequent.

V35B

Section 7, page 7-16 of Pilot's Operating Manual copies, P/N 35-590118-21 or subsequent; Figure 16 of Parts Catalog copies, 35-590102-5B or subsequent; Section 2, page 2-23 of Shop Manual copies, P/N 35-590096B or subsequent.

A36

Section 7, page 7-16 of Pilot's Operating Manual copies, P/N 36-590002-13 or subsequent; Figure 16 of Parts Catalog copies, P/N 36-590001-1C or subsequent; Section 2, page 2-6 of Shop Manual copies, P/N 36-590001-3B or subsequent.

95-B55, 95-B55A

Section 7, page 7-20 of Pilot's Operating Manual copies, P/N 96-590011-13 or subsequent; Figure 5 of Parts Catalog copies, P/N 55-590000-15D or subsequent; Section 2, page 2-10 of Shop Manual copies, P/N 55-590000-13D or subsequent.

E55, E55A

Section 7, page 7-20 of Pilot's Operating Manual copies, P/N 96-590010-11 or subsequent, Chapter 11-30-00 of Parts Catalog copies, P/N 58-590000-19 or subsequent; Section 2, page 2-10 of Shop Manual copies, P/N 55-590000-13D or subsequent.

58, 58A

Section 7, page 7-20 of Pilot's Operating Manual copies, P/N 58-590000-17 or subsequent; Chapter 11-30-00 of Parts Catalog copies, P/N 58-590000-19 or subsequent; Section 2, page 2-10 of Shop Manual copies, P/N 55-590000-13D or subsequent.

**ACCOMPLISHMENT
INSTRUCTIONS:**

These Service Instructions may be accomplished as follows:

19,23,24

Install the P/N 58-530220-3 decal on the aft cabin bulkhead approximately one inch below the exhaust vent.

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Install the P/N 58-530220-3 decal on the inside of the glove box door. On airplanes which do not have a glove box or which already have a decal installed there, the decal may be installed on the sunvisor or any other conspicuous place.

NOTE

A yellow stain may accumulate on the interior trim as a result of exposure to the ultra-violet rays of the sun. This stain may be removed with an abrasive cleanser, such as Comet, and a wet cloth. Care must be exercised during this cleaning operation or damage to the upholstery will result due to the high bleach content of this type of cleanser. Any other cleaning of the interior trim may be accomplished using soap and water or isopropyl alcohol.

RECORD COMPLIANCE:

Upon completion of these Service Instructions, make an appropriate maintenance record entry.