



CLASS II

SERVICE INSTRUCTIONS

18,19,23,24,33,35,36,50,55,56TC,58,58P,58TC,
60,65,70,76,80,88,90,95,99,100,200

No. 1134
ATA Code 11-00
Recurring Inspection

Kit No. BSP-181001
 Kit No. BSP-181002
 Kit No. BSP-50-1001
 Kit No. BSP-50-1002
 Kit No. 23-2001-1 S
 Kit No. 23-2002-1 S
 Kit No. 23-2003-1 S
 Kit No. 33-2002-1 S
 Kit No. 33-2003-1 S
 Kit No. 35-2004-1 S
 Kit No. 35-2004-3 S
 Kit No. 35-2005-1 S
 Kit No. 35-2005-3 S
 Kit No. 36-2002-1 S
 Kit No. 36-2003-1 S
 Kit No. 55-2001-1 S
 Kit No. 55-2002-1 S

Kit No. 55-2003-1 S
 Kit No. 55-2004-1 S
 Kit No. 58-2002-1 S
 Kit No. 58-2003-1 S
 Kit No. 60-2002-1 S
 Kit No. 60-2002-9 S
 Kit No. 60-2002-21 S
 Kit No. 60-2002-23 S
 Kit No. 60-2003-1 S
 Kit No. 60-2004-1 S
 Kit No. 76-2001-1 S
 Kit No. 76-2002-1 S
 Kit No. 80-2001-1 S
 Kit No. 80-2001-33 S
 Kit No. 80-2002-1 S
 Kit No. 80-2002-3 S

Kit No. 80-2002-5 S
 Kit No. 80-2003-1 S
 Kit No. 80-2003-3 S
 Kit No. 80-2004-1 S
 Kit No. 88-2001-1 S
 Kit No. 88-2002-1 S
 Kit No. 90-2003-1 S
 Kit No. 90-2004-1 S
 Kit No. 95-2001-1 S
 Kit No. 95-2002-1 S
 Kit No. 99-2002-1 S
 Kit No. 99-2003-1 S
 Kit No. 100-2003-1 S
 Kit No. 100-2004-1 S
 Kit No. 101-2001-1 S
 Kit No. 101-2002-1 S
 Kit No. 101-2002-3 S

CLASS II

SUBJECT:

PLACARDS AND MARKINGS - INSPECTION TO VERIFY INSTALLATION AND CONDITION OF ALL INTERIOR AND EXTERIOR PLACARDS AND MARKINGS.

EFFECTIVITY:

BEECHCRAFT Model D18S, serials A-1 through A-1035;
 Super 18 Models E18S, E18S-9700, G18S, and H18, serials BA-1 through BA-765;
 Any converted military configurations of Model 18 airplanes listed in FAA Aircraft Specifications No. A-757, No. A-765 and A-2-582;
 A23-19, 19A, M19A and B19, serials MB-1 through MB-520;
 B19 Sport 150, serials MB-521 through MB-905;
 23, A23, A23A, B23 and C23, serials M-2 through M-1361;
 C23 Sundowner 180, serials M-1362 and after;
 A23-24 and A24, serials MA-1 through MA-368;
 A24R, serials MC-2 through MC-95;
 A24R, B24R and C24R Sierra 200, serials MC-96 and after;
 Debonair/Bonanza 35-33, 35-A33, 35-B33, 35-C33, E33, F33 and G33, serials CD-1 through CD-1304;
 35-C33A, E33A and F33A, serials CE-1 through CE-235, CE-249, CE-250, CE-260, CE-

NO BECP
480 F

Beech Aircraft Corporation issues service information for the benefit of owners and fixed base operators in the form of three classes of Service Instructions. CLASS I (Red Border) are changes, inspections, and modifications that could affect safety. The factory considers compliance mandatory. CLASS II (Green Border) covers changes, modifications, improvements or inspections the factory feels will benefit the owner and although highly recommended, they are not considered mandatory compliance, unless specified at the time of issuance. Class I and II are mailed to:

- (a) BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers.
- (b) Owners of record on the FAA Registration list and the

BEECHCRAFT International Owner Notification Service List.
 (c) Those having a publications subscription.

CLASS III (No Border) covers changes which are optional, maintenance aids, product improvement kits and miscellaneous service information. Compliance is at the owner or operator's prerogative. Copies of Class III are distributed per a and c above. Information on Owner Notification Service or Subscriptions can be obtained through any BEECHCRAFT Aero or Aviation Center, International Distributor and Dealer, or the Factory. As Service Instructions are issued, temporary notation in the index should be made until the index is revised. Warranty will be allowed only when specifically defined in the Service Instructions and in accordance with Beech Warranty Policy.

98-34238D



Service Instructions No. 1134

264 through CE-268 and CE-270 and after;
E33C and F33C, serials CJ-1 and after;
35, A35, B35, C35, D35, E35, F35, G35, H35, J35, K35, M35, N35, P35, S35, V35, V35-TC, V35A, V35A-TC, V35B, and V35B-TC, serials D-150001, D-150002, D-1 and after;
36 and A36, serials E-1 and after;
Twin Bonanza 50, serials H-1 through H-11;
B50 and C50, serials CH-12 through CH-360;
D50, D50A, D50B, D50C and D50E, serials DH-1 through DH-347;
E50, serials EH-1 through EH-70;
F50, serials FH-71 through FH-93, FH-95 and FH-96;
G50, serials GH-94 and GH-97 through GH-119;
H50, serials HH-120 through HH-149;
J50, serials JH-150 through JH-176;
Baron 95-55, 95-A55, 95-B55 and 95-B55A, serials TC-1 through TC-349, TC-351 through TC-1392, TC-1397 through TC-1401 and TC-1403 and after;
95-C55, 95-C55A, D55, D55A, E55 and E55A, serials TC-350, TE-1 through TE-49, TE-51 and after;
Turbo-Baron 56TC and A56TC, serials TG-2 through TG-94;
Baron 58 and 58A, serials TH-1 and after;
Pressurized Baron 58P and 58PA, serials TJ-3 and after;
Baron 58TC and 58TCA, serials TK-1 and after;
Duke 60, A60 and B60, serials P-4 and after;
Queen Air 65, A65 and A65-8200, serials L-1, L-2, L-6, LF-7, LF-8 and LC-1 through LC-335;
70, serials LB-1 through LB-35;
Duchess 76, serials ME-1 and after;
Queen Air 65-80, 65-A80, 65-A80-8800 and 65-B80, serials LD-1 through LD-511;
65-88, serials LP-1 through LP-26, LP-28 and LP-30 through LP-47;
King Air 65-90, 65-A90, B90 and C90, serials LJ-1 and after;
E90, serials LW-1 and after;
F90, serials LA-1 and after;
Travel Air 95, B95, B95A, D95 and E95, serials TD-2 through TD-721;
99, 99A, A99A and B99 Airliners, serials U-1 through U-164;
King Air 100 and A100, serials B-1 through B-204 and B-206 and after;
B100, serials BE-1 and after;
Super King Air 200, serials BB-2 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 through BB-550 and BB-552 and after;
200C, serials BL-1 and after;
200T, serials BT-1 and after.

REASON: To provide notification that replacement placards are available and should be installed when existing placards have become illegible or when the airplane is repainted or refurbished.

COMPLIANCE: Beech Aircraft Corporation recommends that inspection and replacement of placards be accomplished, particularly after the airplane has been repainted or refurbished.

The owner/operator is responsible to ensure that all placards are inspected for condition during normal operation of the airplane.

APPROVAL: FAA Approved - DOA CE-2.

MANPOWER: The following information is for planning purposes only:

Estimated man-hours for installation of interior placard kits: 8 hours.
Estimated man-hours for installation of exterior placard kits: 4 hours.
Suggested number of men: 1 man.

MATERIAL:

The parts required for installing standard replacement interior and exterior placards on the airplanes listed under EFFECTIVITY are contained in the following kits as applicable, except as indicated in the list below. On those airplanes which do not have a kit listed, refer to the applicable Parts Catalog for placards required until kits have been developed for these models. The kits and/or parts may be ordered through BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers. The value of the kits or parts required for the incorporation of these Service Instructions on one airplane is to be advised. Prices, when issued, will be subject to change without notice. Beech Aircraft Corporation expressly reserves the right to supersede, cancel and/or declare obsolete any kits or publications that may be referenced in these Service Instructions without prior notice.

MODEL	PLACARD KIT NO. AND DESCRIPTION																													
	BSP-181001 Exterior	BSP-181002 Interior	BSP-50-1001 Exterior	BSP-50-1002 Interior	23-2001-1 S Exterior	23-2002-1 S Interior	23-2003-1 S Unusable Fuel	33-2002-1 S Exterior	33-2003-1 S Interior	35-2004-1 S Exterior	35-2004-3 S Exterior	35-2005-1 S Interior	35-2005-3 S Interior	36-2002-1 S Exterior	36-2003-1 S Interior	55-2001-1 S Exterior	55-2002-1 S Interior	55-2003-1 S Exterior	55-2004-1 S Interior	58-2002-1 S Exterior	58-2003-1 S Interior	60-2002-1 S Unusable Fuel	60-2002-9 S Unusable Fuel	60-2003-1 S Exterior	60-2004-1 S Interior	60-2002-21 S Unusable Fuel	60-2002-23 S Unusable Fuel	76-2001-1 S Exterior	76-2002-1 S Interior	
All Model 18	X	X																												
All Model 50 series			X	X																										
All 19, 23, 24 series *					X	X	X																							
33 through G33 (CD-1 and after)								X	X																					
C33A thru F33A (CE-1 and after)								X	X																					
E33C, F33C (CJ-1 and after)									X																					
35 thru J35 (D-1 thru D-5725)										X																				
K35 through V35B-TC (D-5726 and after)										X	X																			
36, A36 (E-1 and after)														X	X															
55, A55, B55, B55A (TC-1 and after)																	X	X												
C55, C55A, D55, D55A, E55, E55A (TE-1 and after)																	X	X												
56TC, A56TC																			X	X						X	X			
All 58, 58A series																				X	X									
60, A60 (P-3 thru P-319) (w/baffled fuel cells)																						X								
60, A60 (P-3 thru P-319) (w/o baffled fuel cells)																							X							
60, A60, B60																								X	X					
76																													X	X

* Kit No. 23-2003-1 S is applicable to the following only:
 B19, serials MB-655 through MB-813, MB-815 and MB-816;
 C23, serials M-1579 through M-1874 and M-1876 through M-1879;
 B24R, serials MC-151 through MC-448, MC-450 and MC-451;
 and all 19, 23, 24 and 24R series airplanes prior to the above that have complied with Service Instructions No. 0624-281 or subsequent issue.

MODEL	PLACARD KIT No. AND DESCRIPTION																					
	80-2002-1 S Exterior	80-2002-3 S Exterior	80-2002-5 S Exterior	80-2003-1 S Interior	80-2003-3 S Interior	80-2001-1 S Unusable Fuel	80-2001-33 S Unusable Fuel	80-2004-1 S Unusable Fuel	88-2001-1 S Exterior	88-2002-1 S Interior	90-2003-1 S Exterior	90-2004-1 S Interior	95-2001-1 S Exterior	95-2002-1 S Interior	99-2002-1 S Exterior	99-2003-1 S Interior	100-2003-1 S Exterior	100-2004-1 S Interior	101-2001-1 S Interior	101-2002-1 S Exterior	101-2002-3 S Exterior	
All 65, A65, 70	X			X				X														
80 and A80 (LD-1 thru LD-269)	X			X																		
B80 (LD-270 thru LD-279)		X			X	X																
B80 (LD-280 thru LD-467)			X		X	X																
B80 (LD-468 and after)			X		X																	
88 (LP-28 only)								X														
All 88 series									X	X												
All 90, A90 and B90											X	X										
All C90, E90 and F90											X	X										
All 95 series													X	X								
All 99 series															X	X						
100, A100, B100																	X	X				
200, 200C																			X	X		
200T, 200CT																			X	X		X

WARRANTY: None.

SPECIAL TOOLS: None.

WEIGHT AND BALANCE: None.

REFERENCES: The applicable model BEECHCRAFT Parts Catalog.

PUBLICATIONS AFFECTED: None.

ACCOMPLISHMENT INSTRUCTIONS: Instructions for installation of replacement interior and exterior placards are contained with the applicable placards.

RECORD COMPLIANCE: Upon completion of these Service Instructions make an appropriate maintenance record entry. If kits are installed, the maintenance record entry should specify the kit identification number and the kit serial number. It is recommended that the parts list contained in the kit be filed for future reference.