

Beechcraft SERVICE LETTER

Published by the Customer Service Division

No. 63-15

Issued: November 14, 1963
Revised: May, 1964

ENLARGED HOLES IMPROVE DRAIN CONDITIONS IN MUSKETEERS

MODELS AFFECTED: Part I, Model 23 aircraft prior to M-542 except M-4, M-5, M-6, M-9, M-53, M-341 thru M-347, M-433, M-468, M-482, M-483, M-504, M-505, M-508, M-511, M-515, M-516, M-519, M-521, M-523, M-526, M-532 thru M-534, M-536, M-538, and M-539; Part II, all Model 23 airplanes with .04-inch diameter drain holes in the cabin section.

Drainage in the cabin section and aft fuselage of the Musketeer can be improved by enlarging the existing drain holes. Occasionally these holes become clogged with an accumulation of dirt and other foreign materials. To improve the drain conditions now existing in Musketeers, the drain in these areas should be enlarged as follows:

Part I: Locate the four existing holes in the center bottom aft fuselage skins. The holes are approximately 1/4 inch aft of each of the following fuselage stations: 181, 210, 239, and 268.12. Enlarge the holes to a 3/16 ± 1/32-inch diameter. Retouch the area around the holes with paint as necessary.

Part II: If drainage is inadequate in the cabin section, the 10 drainage holes immediately forward and aft of fuselage station 132 should be enlarged from a diameter of 3/64 inch to 3/16 ± 1/32 inch. Retouch the area around the holes with paint as necessary.

THE OPERATION, CARE AND MAINTENANCE OF AN AIRPLANE IS THE OWNERS RESPONSIBILITY. AS CONDITIONS WARRANT, BEECH AIRCRAFT CORPORATION ISSUES SERVICE BULLETINS AND SERVICE LETTERS RECOMMENDING MODIFICATIONS AND OPERATIONAL PROCEDURES TO ENABLE THE OWNER TO GET THE MAXIMUM UTILITY AND SAFETY FROM HIS AIRPLANE.

THESE BULLETINS AND LETTERS ARE AVAILABLE TO BEECHCRAFT OWNERS THROUGH THEIR BEECHCRAFT DISTRIBUTOR OR DEALER. WHEN SERVICE BULLETINS AND LETTERS ARE ISSUED, A TEMPORARY RECORDING OF THE PUBLICATION SHOULD BE MADE ON THE APPROPRIATE INDEX.