

Beechcraft SERVICE LETTER

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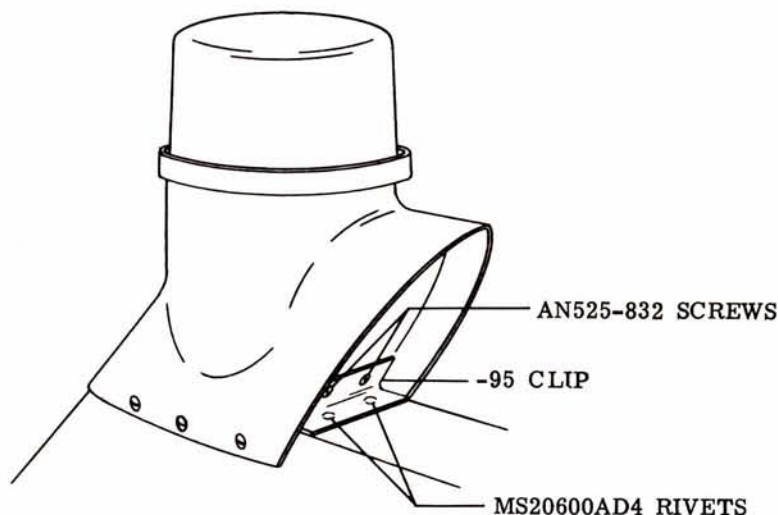
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ADDED SUPPORT FOR ROTATING BEACON

MODELS AFFECTED: 23 prior to M-555, except M-1, M-2, M-4, M-5, M-6, M-9, M-53, M-73, M-254, M-341 thru M-347, M-433, M-468, M-482, M-483, M-504, M-505, M-508, M-511, M-515, M-516, M-519, M-521, M-523, M-524, M-526, M-532, M-533, M-534, M-536, M-538, and M-542 thru M-554.

On current production Musketeers (serials M-555 and after), the tip assembly of the vertical stabilizer has been slightly modified to provide better support for the rotating beacon. The installation of a metal support clip between the rib of the vertical stabilizer tip and the cap of the vertical stabilizer strengthens the entire assembly and provides added protection against the stress exerted upon the tip by the weight of the rotating beacon. The vertical stabilizer tip on Musketeers prior to M-555 can be reinforced with similar bracing by installing 2 plate nuts on the rib of the vertical stabilizer and securing the support clip to the rib with 2 screws and to the vertical stabilizer cap with 2 rivets. The following parts are necessary for this modification:

QUANTITY	PART NUMBER	NOMENCLATURE
1	169-640000-95	Support Clip
2	130006A-832	Plate Nut
2	AN525-832-6	Screw
2	MS20600AD4	Rivet



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