

Beechcraft SERVICE LETTER

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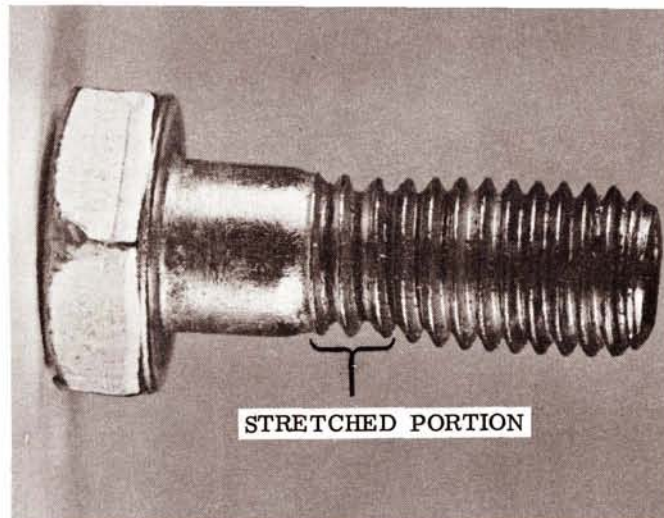
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CHECKING THE ATTACH BOLTS OF THE VERTICAL STABILIZER ON MUSKETEERS FOR TORQUE

MODELS AFFECTED: All 23 airplanes.

There have been instances in the field where the bolts attaching the front and rear spars of the vertical stabilizer to the fuselage were found to be stretched. Such a condition will occur only if too much torque has been applied to the affected bolts. This letter is a reminder to owners and maintenance personnel that the proper torque of these bolts is 50 to 70 inch-pounds. It is further recommended that these attach bolts be checked for proper torque at the next scheduled 100-hour inspection. This can be done by removing each bolt individually and visually checking it for indications of stretching. Damaged bolts should be replaced and each bolt that was removed should be reinstalled at the proper torque of 50 to 70 inch-pounds.



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