

CLASS I

eechcraft SERVICE INSTRUCTIONS

19, 23, 24

No. 0413-354 ATA Code 24-00

SUBJECT: ELECTRICAL (FUSELAGE SECTION), INSTALLATION OF A SWITCH FOR STROBE LIGHT AND/OR ROTATING BEACON OPERATION.

AIRCRAFT AFFECTED: BEECHCRAFT Musketeer B19, serials MB-481 through MB-492; C23, serials M-1285 through M-1297, except M-1293; A24, serials MA-364 through MA-368; and A24R, serials MC-1 through MC-44, except MC-22, MC-23, MC-39, MC-42, and MC-43.

REASON FOR CHANGE: To provide an improved switch for rotating beacon and strobe light operation, and to comply with present FAA requirements.

ACCOMPLISHMENT: At the next 100-hour or annual inspection, whichever occurs first.

DESCRIPTION: Current production BEECHCRAFT Musketeers incorporate a three-position switch for rotating beacon and strobe light operation in place of the previous two-position circuit breaker switch. The three-position switch provides for simultaneous operation of the rotating beacon installation and the strobe light installation as well as operation of the rotating beacon only, plus a positive OFF position for both systems. It is recommended that the improved switch be installed on the BEECHCRAFT Musketeers noted above. Modification is described in the following procedure.

- 1. Disconnect the left hand electroluminescent instrument panel A+ wire (black) and the ground wire (white) from the wire bundle. Tag the wires for identification when they are reconnected.
- 2. Remove the left hand electroluminescent instrument panel, exercising care not to damage the panel.
- 3. Disconnect the wire on the existing circuit breaker switch for the rotating beacon and remove the circuit breaker switch from the subpanel.
- 4. Remove the portion of the bus bar supplying the rotating beacon.
- 5. Install an MS35058-21 switch in the cutout from which the existing rotating beacon circuit breaker switch was removed.
- 6. Connect wire L2A16, disconnected from the rotating beacon circuit breaker switch in Step 3, to the top terminal of the MS35058-21 switch.
- 7. Install a 16 AWG jumper between the top and bottom terminals of the MS35058-21 switch.
- 8. Connect one lead of a 155020 fuse holder to the center (common) terminal of the MS35058-21 switch.
 - 9. Connect the other lead of the 155020 fuse holder

to the bus bar at the navigation light circuit breaker switch.

- 10. Install a 313020 fuse in the 155020 fuse holder.
- 11. Reinstall the left hand electroluminescent instrument panel.
- 12. Reconnect the left hand electroluminescent instrument panel A+ wire (black) and the ground wire (white) to the wire bundle.
 - 13. Retie all wires to the wire bundle.

The following parts are required for this modification. They are available through the Beech Aircraft Corporation Dealer Organization.

PART NUMBER MS35058-21	DESCRIPTION Switch	QUANTITY 1
313020	Fuse	1

Upon completion of the modification, enter an appropriate statement in the aircraft log book, and return a completed compliance card to Beech Aircraft Corporation. It is suggested that a note be placed in the parts catalog until the new part numbers have been incorporated into a revision to the parts catalog.

PLANNING INFORMATION

The following information is for planning purposes only:

Estimated man-hours: 2.6 hours. Suggested number of men: 1 man.

COMPLIANCE CARD RETURN REQUIRED

AW-634

1170

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