



CLASS II

# SERVICE INSTRUCTIONS

24

No. 0685-106  
ATA Code 11-00

**SUBJECT:** FUSELAGE - BAGGAGE DOOR (AFT) - ADDITION OF DECAL

**EFFECTIVITY:** BEECHCRAFT B24R Sierra 200, serials MC-151 through MC-260.

**REASON:** To add instruction decal to inside of baggage door.

**COMPLIANCE:** At the owner's discretion, however, Beech Aircraft Corporation recommends this be accomplished at the next scheduled inspection.

**DESCRIPTION:** Decal is installed which reads as follows:

CAUTION

DOOR CAN BE OPENED FROM INSIDE

**APPROVAL:** FAA Approved - DOA CE-2.

**MANPOWER:** The following information is for planning purposes only:

Estimated man hours: 1 hour.  
Suggested number of men: 1 man.

**MATERIAL:** The parts required to accomplish this modification are available through your BEECHCRAFT Parts and Service Outlet.

PART NUMBER	DESCRIPTION	QUANTITY	PRICE*
169-430019-3	Decal	1 per aircraft	\$ .40 each

\*Estimated suggested selling price (subject to change without notice).

**WARRANTY:** This is a product improvement and may be accomplished at the owner's option, therefore no warranty is applicable.

**SPECIAL TOOLS:** None.

**WEIGHT AND BALANCE:** None.

**REFERENCES:** None.

AW-981  
1174

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- (a) BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers.
- (b) Owners of record on the FAA Registration list and the

BEECHCRAFT International Owner Notification Service List.  
(c) Those having a publications subscription.

CLASS III (No Border) covers changes which are optional, maintenance aids, product improvement kits and miscellaneous service information. Compliance is at the owner or operator's prerogative. Copies of Class III are distributed per a and c above. Information on Owner Notification Service or Subscriptions can be obtained through any BEECHCRAFT Aero or Aviation Center, International Distributor and Dealer, or the Factory. As Service Instructions are issued, temporary notation in the index should be made until the index is revised. Warranty will be allowed only when specifically defined in the Service Instructions and in accordance with Beech Warranty Policy.

98-34238D



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CLASS

II

## **Service Instructions No. 0685-106**

**PUBLICATIONS AFFECTED:** It is recommended that a note be made to "See Service Instructions No. 0685-106" on Figure 106A of all 19, 23 and 24 Parts Catalog copies, P/N 169-590012 G, or subsequent.

### **ACCOMPLISHMENT INSTRUCTIONS:**

This modification may be accomplished by the following procedures:

1. Clean the surface on which the decal is to be installed so that it is free of dirt, grease, etc., before applying the decal.
  2. Remove the backing material from the pressure-sensitive, adhesive-backed decal. Apply decal to the interior of the aft baggage door so that the top of the decal is approximately two-inches below the window and the information is centered.
  3. Firmly press the decal in place, taking care to press out any air bubbles and assure that all edges adhere properly.
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**RECORD COMPLIANCE:** Upon completion of these Service Instructions, make appropriate maintenance record entry.