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No. 0793-106, Rev. I
ATA Code 52-00

SUBJECT: DOORS - INSTALLATION OF IMPROVED LATCH ASSEMBLY ON LARGE BAGGAGE DOOR

SYNOPSIS OF CHANGE: Extended EFFECTIVITY.

EFFECTIVITY: BEECHCRAFT B24R Sierra 200, serials MC-181 through MC-426.

REASON: To provide an improved door latch with inside locking capability in the large baggage door.

COMPLIANCE: At the owner's discretion, however, Beech Aircraft Corporation recommends that this be accomplished at the next scheduled inspection.

DESCRIPTION: The large baggage door inside latch assembly is removed and the new inside locking latch assembly is installed.

APPROVAL: FAA Approved - DOA CE-2.

MANPOWER: The following information is for planning purposes only:

Estimated man-hours: .8 hour.
Suggested number of men: 1 man.

MATERIAL: The following parts required for this modification may be ordered through BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers. The value of the parts required to incorporate these Service Instructions on one airplane is to be advised. Price, when issued, will be subject to change without notice.

NEW P/N	OLD P/N	DESCRIPTION	QUANTITY
H2532-27	H2532-19 and H2532-25	Latch assembly	1 per airplane
169-430021-3	New	Decal	1 per airplane

WARRANTY: This is a product improvement and may be accomplished at the owner's discretion, therefore no warranty is applicable.

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- (a) BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers.
- (b) Owners of record on the FAA Registration list and the

BEECHCRAFT International Owner Notification Service List.
(c) Those having a publications subscription.

CLASS III (No Border) covers changes which are optional, maintenance aids, product improvement kits and miscellaneous service information. Compliance is at the owner or operator's prerogative. Copies of Class III are distributed per a and c above. Information on Owner Notification Service or Subscriptions can be obtained through any BEECHCRAFT Aero or Aviation Center, International Distributor and Dealer, or the Factory. As Service Instructions are issued, temporary notation in the index should be made until the index is revised. Warranty will be allowed only when specifically defined in the Service Instructions and in accordance with Beech Warranty Policy.

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SPECIAL TOOLS: None.

WEIGHT AND BALANCE: None.

REFERENCES: None.

PUBLICATIONS AFFECTED: It is recommended that a note to "See Service Instructions No. 0793-106, Rev. I" be made in all 19, 23, and 24 series Parts Catalog copies, P/N 169-5900121 or subsequent, Figure 106A.

**ACCOMPLISHMENT
INSTRUCTIONS:**

These Service Instructions may be accomplished as follows:

1. Locate the inside latch assembly on the large baggage door.
2. Remove the ten screws attaching the latch assembly and remove the inside portion (H2532-19 and H2532-25) of the latch assembly only.
3. Using the existing screws install the new H2532-27 inside latch assembly in the door.
4. Install the 169-430021-3 decal on the inside of the door under the latch handle with the arrow pointing upward.

RECORD COMPLIANCE: Upon completion of these Service Instructions, make an appropriate maintenance record entry.