



CLASS II

# SERVICE INSTRUCTIONS

19, 23, 24

No. 0843-313  
ATA Code 25-10

KIT No. 23-6001-1 S  
KIT No. 23-6001-7 S

**SUBJECT:** EQUIPMENT/FURNISHINGS - MODIFICATION TO PILOT AND COPILOT SEATS

**EFFECTIVITY:** KIT No. 23-6001-1 S

BEECHCRAFT A23-19, 19A, M19A and B19, serials MB-1 through MB-520;  
B19, Sport 150, serials MB-521 through MB-722 and MB-724 through MB-778;  
A23, A23A, B23 and C23, serials M-3 and M-555 through M-1361;  
C23 Sundowner 180, serials M-1362 through M-1726 and M-1728 through M-1747;  
A23-24 and A24, serials MA-1 through MA-368;  
A24R, serials MC-2 through MC-95;  
A24R and B24R Sierra 200, serials MC-96 through MC-381 and MC-383 through MC-385;

KIT No. 23-6001-7 S

BEECHCRAFT 23, serials M-2, M-4 through M-554;

**REASON:** Although present seat feet meet current FAA standards, incorporation of this kit will update your airplane to the latest available design, which will increase the load-carrying capabilities of the seat support structure.

**COMPLIANCE:** At the owner's discretion, however, Beech Aircraft Corporation recommends that this be accomplished at the next scheduled inspection.

**DESCRIPTION:** New foot assemblies are installed on the pilot and copilot seats.

**APPROVAL:** FAA Approved - DOA CE-2.

**MANPOWER:** The following information is for planning purposes only:

Estimated man-hours to install Kit No. 23-6001-1 S: 4 hours.  
Estimated man-hours to install Kit No. 23-6001-7 S: 14 hours.  
Suggested number of men to install either kit: 1 man.

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Beech Aircraft Corporation issues service information for the benefit of owners and fixed base operators in the form of three classes of Service Instructions. CLASS I (Red Border) are changes, inspections, and modifications that could affect safety. The factory considers compliance mandatory. CLASS II (Green Border) covers changes, modifications, improvements or inspections the factory feels will benefit the owner and although highly recommended, they are not considered mandatory compliance, unless specified at the time of issuance. Class I and II are mailed to:

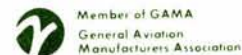
- (a) BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers.
- (b) Owners of record on the FAA Registration list and the

BEECHCRAFT International Owner Notification Service List.  
(c) Those having a publications subscription.

CLASS III (No Border) covers changes which are optional, maintenance aids, product improvement kits and miscellaneous service information. Compliance is at the owner or operator's prerogative. Copies of Class III are distributed per a and c above. Information on Owner Notification Service or Subscriptions can be obtained through any BEECHCRAFT Aero or Aviation Center, International Distributor and Dealer, or the Factory. As Service Instructions are issued, temporary notation in the index should be made until the index is revised. Warranty will be allowed only when specifically defined in the Service Instructions and in accordance with Beech Warranty Policy.

CLASS II

98-34238D



Member of GAMA  
General Aviation  
Manufacturers Association

## Service Instructions No. 0843-313

**MATERIAL:** The parts required for this modification are contained in Kit No. 23-6001-1 S or Kit No. 23-6001-7 S. These kits are available through your BEECHCRAFT Parts and Service Outlet.

The kit will be available for a limited time at \$99.00 installed. This offer expires December 31, 1976.

**WARRANTY:** This is a product improvement type kit, and may be accomplished at the owner's discretion, therefore no warranty is applicable.

**SPECIAL TOOLS:** None.

**WEIGHT AND BALANCE:** None.

**REFERENCES:** None.

**PUBLICATIONS AFFECTED:** It is recommended that a note to "See Service Instructions No. 0843-313" be made on the 19, 23, 24 series Parts Catalog copies P/N 169-590012H or subsequent, Figure 313.

**ACCOMPLISHMENT INSTRUCTIONS:** Instructions for installing the new foot assemblies on the pilot's and copilot's seats are contained in Kit No. 23-6001-1 S or Kit No. 23-6001-7 S as applicable.

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**RECORD COMPLIANCE:** Upon completion of these Service Instructions, make an appropriate maintenance record entry specifying the kit identification number and the kit serial number. It is recommended that the parts list contained in the kit be filed for future reference until the listing of parts has been incorporated into the Parts Catalog.