



CLASS III

SERVICE INSTRUCTIONS

19, 23, 24, 76

No. 1010
ATA Code 25-10

Kit No. 23-5011-1 S

SUBJECT: EQUIPMENT/FURNISHINGS - IMPROVED SUN VISOR INSTALLATION

EFFECTIVITY: BEECHCRAFT B19 Sport 150, serials MB-762 through MB-908;
C23 Sundowner 180, serials M-1632 through M-2070;
B24R and C24R Sierra 200, serials MC-336 through MC-603;
Duchess 76, serials ME-1 through ME-73.

REASON: To announce the availability of a kit to install improved sun visors on in-service airplanes.

COMPLIANCE: At the owner's discretion.

APPROVAL: FAA Approved - DOA CE-2.

MANPOWER: The following information is for planning purposes only:

Estimated man-hours: 8 hours.
Suggested number of men: 2 men.

MATERIAL: The parts required for this modification are contained in Kit No. 23-5011-1 S. The kit may be ordered through a BEECHCRAFT Aero or Aviation Center. The value of the kit required for the incorporation of these Service Instructions on one airplane is to be advised. Price, when issued, will be subject to change without notice. Beech Aircraft Corporation expressly reserves the right to supersede, cancel and/or declare obsolete any kits or publications that may be referenced in these Service Instructions without prior notice.

WARRANTY: None.

SPECIAL TOOLS: None.

WEIGHT AND BALANCE: None.

REFERENCES: None.

PUBLICATIONS AFFECTED: It is recommended that a note to "See Service Instructions No. 1010" be made in the following:

BEECHCRAFT 19, 23 and 24 Parts Catalog copies, P/N 169-590012I or subsequent, Figure 324;
B19, C23 and C24R Parts Catalog copies, P/N 169-590026 B or subsequent, Figure 324;
Duchess 76 Parts Catalog copies, P/N 105-590000-9 or subsequent, Chapter 25-11.

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Beech Aircraft Corporation issues service information for the benefit of owners and fixed base operators in the form of three classes of Service Instructions. CLASS I (Red Border) are changes, inspections, and modifications that could affect safety. The factory considers compliance mandatory. CLASS II (Green Border) covers changes, modifications, improvements or inspections the factory feels will benefit the owner and although highly recommended, they are not considered mandatory compliance, unless specified at the time of issuance. Class I and II are mailed to:

- (a) BEECHCRAFT Aero or Aviation Centers and International Distributors and Dealers.
- (b) Owners of record on the FAA Registration list and the

BEECHCRAFT International Owner Notification Service List.
(c) Those having a publications subscription.

CLASS III (No Border) covers changes which are optional, maintenance aids, product improvement kits and miscellaneous service information. Compliance is at the owner or operator's prerogative. Copies of Class III are distributed per a and c above. Information on Owner Notification Service or Subscriptions can be obtained through any BEECHCRAFT Aero or Aviation Center, International Distributor and Dealer, or the Factory. As Service Instructions are issued, temporary notation in the index should be made until the index is revised. Warranty will be allowed only when specifically defined in the Service Instructions and in accordance with Beech Warranty Policy.

98-34237D

Service Instructions No. 1010

**ACCOMPLISHMENT
INSTRUCTIONS:**

The instructions for installing the improved sun visors are contained in Kit No. 23-5011-1 S.

RECORD COMPLIANCE:

Upon completion of these Service Instructions, make an appropriate maintenance record entry specifying the kit serial number and the kit identification number. It is recommended that the parts list contained in the kit be filed for future reference until the listing of parts has been incorporated into the Parts Catalog.